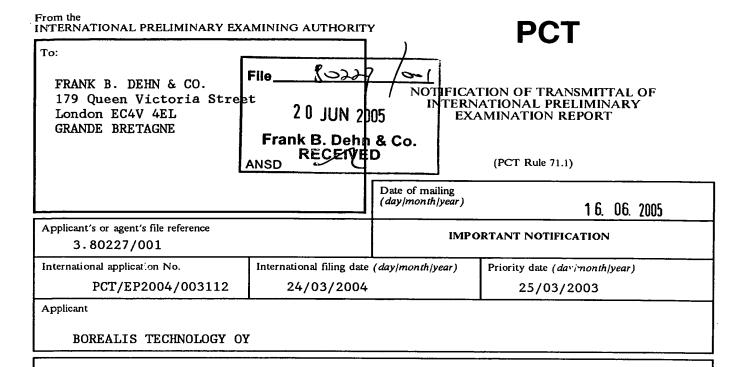
PATENT COOPERATION TREATY



- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international 1. preliminary examination report and its annexes, if any, established on the international application.
- A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices. 2.
- Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but 3. not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices)(Article 39(1))(see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's

The applicant's attention is drawn to Article 33(5), which provides that the criteria of novelty, inventive step and industrial applicability described in Article 33(2) to (4) merely serve the purposes of international preliminary examination and that "any Contracting State may apply additional or different criteria for the purposes of deciding whether, in that State, the claimed inventions is patentable or not" (see also Article 27(5)). Such additional criteria may relate, for example, to exemptions from patentability, requirements for enabling disclosure, clarity and support for the claims.

Name and mailing address of the IPEA/

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Form PCT/IPEA/416 (August 2002) P20473

PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 3.80227/001	FOR FURTHER ACTION	See Form PCT/IPEA/416				
International application No. PCT/EP2004/003112	International filing date (day/month 24.03.2004	Vyear) Priority date (day/month/year) 25.03.2003				
International Patent Classification (IPC) or national classification and IPC C08F210/02, C08F4/642, C08F2/00						
Applicant BOREALIS TECHNOLOGY OY						
This report is the international prel Authority under Article 35 and tran	iminary examination report, esta smitted to the applicant according	blished by this International Preliminary Examining ag to Article 36.				
2. This REPORT consists of a total of	f 9 sheets, including this cover s	sheet.				
3. This report is also accompanied by	y ANNEXES, comprising:					
a. 🛭 sent to the applicant and to	the International Bureau) a total	of 1 sheets, as follows:				
⊠ sheets of the description and both sheets containing Administrative Instructi	ig rectifications authorized by thi	have been amended and are the basis of this report s Authority (see Rule 70.16 and Section 607 of the				
☐ sheets which supersed beyond the disclosure Supplemental Box.	e earlier sheets, but which this A in the international application as	Authority considers contain an amendment that goes siled, as indicated in item 4 of Box No. I and the				
sequence listing and/or table	ureau only) a total of (indicate types related thereto, in computer rations (see Section 802 of the A	pe and number of electronic carrier(s)) , containing a eadable form only, as indicated in the Supplemental dministrative Instructions).				
4. This report contains indications rel	ating to the following items:					
Box No. I Basis of the opin	ion					
☐ Box No. II Priority						
Box No. III Non-establishme	ent of opinion with regard to nove	elty, inventive step and industrial applicability				
Box No. IV Lack of unity of i Lack of unity of unity of i Lack of unity of uni						
☑ Box No. V Reasoned stater applicability; cita	nent under Article 35(2) with reg tions and explanations supportin	ard to novelty, inventive step or industrial g such statement				
☐ Box No. VI Certain documer						
_	n the international application					
	ions on the international applica	lion				
Date of submission of the demand	Date of c	ompletion of this report				
07.02.2005	06.06.2	005				
Name and mailing address of the international	Authorize	ed Officer				
preliminary examining authority: European Patent Office - P.B. NL-2280 HV Rijswijk - Pays Ba Tel. +31 70 340 - 2040 Tx: 31 Fax: +31 70 340 - 3016	Parry, c	Je No. +31 70 340-1032				

International application No. PCT/EP2004/003112

_	Box	No. I Basis of the repor	t ·		
1.	. With regard to the language , this report is based on the international application in the language in which it will filled, unless otherwise indicated under this item.				
 ☐ This report is based on translations from the original language into the following language, which is the language of a translation furnished for the purposes of: ☐ international search (under Rules 12.3 and 23.1(b)) ☐ publication of the international application (under Rule 12.4) ☐ international preliminary examination (under Rules 55.2 and/or 55.3) 					
		international preliminary	examination (under nules 33.2 and/or 33.3)		
2. With regard to the elements* of the international application, this report is based on <i>(replacement st have been furnished to the receiving Office in response to an invitation under Article 14 are referred report as "originally filed" and are not annexed to this report):</i>					
			,		
	Des	cription, Pages			
	1-21		as originally filed		
	Clai	ms, Numbers			
	1-19		as originally filed		
	20-2	:3	filed with telefax on 07.02.2005		
		a sequence listing and/or ar	ny related table(s) - see Supplemental Box Relating to Sequence Listing		
3.		The amendments have resu	ulted in the cancellation of:		
		☐ the description, pages			
		☐ the claims, Nos.			
		☐ the drawings, sheets/figs☐ the sequence listing (specific points)			
		any table(s) related to se			
		, ,			
4.	□ had Sup	This report has been estable not been made, since they be plemental Box (Rule 70.2(c)	lished as if (some of) the amendments annexed to this report and listed below have been considered to go beyond the disclosure as filed, as indicated in the)).		
		☐ the description, pages			
		☐ the claims, Nos.☐ the drawings, sheets/figs			
		the sequence listing (specialisting)			
		any table(s) related to se			
	*	If item 4 applies s	ome or all of these sheets may be marked "suppresseded "		

International application No. PCT/EP2004/003112

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	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
1.	The	The questions whether the claimed invention appears to be novel, to involve an inventive step (to be non- obvious), or to be industrially applicable have not been examined in respect of:				
		the entire international application,				
	\boxtimes	d claims Nos. 1-19 and 23 (in part); 20-22 (in full)				
		because:				
		the said international application, or the said claims Nos. relate to the following subject matter which does not require an international preliminary examination (specify):				
		the description, claims or drawings (indicate particular elements below) or said claims Nos. are so unclear that no meaningful opinion could be formed (specify):				
		the claims, or said claims Nos. are so inadequately supported by the description that no meaningful opinion could be formed.				
	×	no international search report has been established for the said claims Nos. 1-19 and 23 (in part); 20-22 (in full)				
		the nucleotide and/or amino acid sequence listing does not comply with the standard provided for in Annex C of the Administrative Instructions in that:				
		the written form		has not been furnished		
				does not comply with the standard		
		the computer readable form		has not been furnished		
				does not comply with the standard		
		the tables related to the nucleotide and/or amino acid sequence listing, if in computer readable form only, do not comply with the technical requirements provided for in Annex C-bis of the Administrative Instructions.				
		See separate sheet for further	detai	Is		

International application No. PCT/EP2004/003112

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_	Box No. IV Lack of unity of invention .					
1.	 □ In response to the invitation to restrict or pay additional fees, the applicant has: □ restricted the claims. □ paid additional fees. □ paid additional fees under protest. □ neither restricted nor paid additional fees. 					
2.		☐ This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.				
3.	. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13 is					
		complied	with.			
□ not complied with for the following reasons:						
see separate sheet						
4.	4. Consequently, this report has been established in respect of the following parts of the international application					spect of the following parts of the international application:
☐ all parts.						
★ ■ The parts relating to claims Nos. 1-19, 23 (in part) .).		
		k No. V olicability	Reasoned stateme; citations and expla	nt und	er Article 3! ns supporti	5(2) with regard to novelty, inventive step or industrial ng such statement
1.	Stat	tement				
	Nov	elty (N)		Yes: No:	Claims Claims	14 17 (in part) 1-13,15,16,18,19, 23 (in part)
	Inve	entive step	o (IS)	Yes: No:	Claims Claims	1-19 ,23 (in part)
	Indu	ustrial app	olicability (IA)	Yes: No:	Claims Claims	1-19,23 (in part)
2.	Cita	itions and	explanations (Rule 7	0.7):		

Form PCT/IPEA/409 (January 2004)

see separate sheet

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Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

see separate sheet

Re Item I Basis of the opinion

The amendments are allowable.

Re Item III

Non-establishment of opinion with regard to novelty, inventive step and industrial applicability

According to the ISA, only the following subject matter has been searched:

1. the subject matter of claims 1-19, 23 (in part) insofar as it relates to formula I where n = 0.

All other subject matter of the present application has not been searched and therefore only the above mentioned subject matter under point 1 can be the subject of examination (Rule 66.1(e), Art. 17 (3) PCT (see Box IV (unity of invention))).

Re Item IV

Lack of unity of invention

1. The present application is found to contravene the requirements of unity of invention according to Art. 3(4)(iii) PCT, Art. 17(3)(a) PCT and Rule 13 PCT for the following reasons:

the general concept underlying the claims of the present application is the synthesis and use in olefin polymerisation processes of metallocenes according to claim 20, formula III possessing at least one alkyl substituent at the cyclopentadienyl ring and comprising an alkyl group at the metal with no beta hydrogen atoms (feature 1). This is the element common to all claims, not the nature of the cocatalyst. Thus, it is the anticipation of feature 1 of the common concept by the prior art and not the anticipation of claim 1 which is of relevance in assessing lack of unity, and this concept is well known (see D3: WO9736937, claims 7 and 18). D3 discloses Cp or Cp-based complexes including those with indenyl ligation such as Cp2ZrBz2, Cp*2ZrBz2, (CpnBu)2HfBz2 and "Cp2Zr(CH2SiMe3)". In the latter case the presence of one methyltrimethylsilyl group implies a zirconium (III) centre (see claim 7). Polymerisation of propene and ethylene-octene is disclosed in the examples

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

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using borato-benzene cocatalysts. Hence the anticipating character of the disclosure of D3 resides in non-bridged metallocenes, ie where n of claim 1 is equal to zero. According to the present application, the problem arising from the synthesis and use of olefin oligomerisation/polymerisation catalysts comprising these supported catalysts can be solved in various ways 1-3, as grouped below. Thus groups 2 and 3 additionally exhibit technical features which are special over D1.

Group 1: the subject matter of claims 1-19 and 23 (in part) insofar as it relates to formula I where n= 0.

Group 2: the subject matter of claims 1-19 and 23 (in part) insofar as it relates to formula I where n= 1.

Group 3: the subject matter of claims 20 -22 (in part), excluding the subject matter of groups 1 and 2.

All these groups above are linked by the common concept as defined above, however, in the light of D3 this feature is not special and there is therefore no single general inventive concept (Rule 13.1 PCT).

Each of the special technical features represented by 2-3 above is different and since they do not lead to the same effect (that is, it has not been demonstrated in the present application that they lead to the same effect), these special technical features are not corresponding either. Hence, no same or corresponding special technical features can be identified amongst the different inventions 1-3 that can link them (Rule 13.2, PCT). Thus, the requirements of Rule 13.1 and 13.2 PCT are not met, and the application lacks unity of invention.

2. Note, in any case that any reconsideration of the finding of lack of unity would have not result in any reconsideration of the subject matter to examined under Box III, since Box III is a consequence of the procedure followed at the search phase which is now closed. Thus, there may be many anticipations of bridged species falling under present claim 1 where n=1 serving as slurry-phase catalysts when employed in conjunction with alumoxane, but the prior art pertaining to such disclosures has not been searched and therefore cannot be examined here (see Box III).

Re Item V

Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

I. The following documents (D4 and D9) will be referred to in this communication:

D4: WO 00/40620 A (LEHTINEN ARJA ;SALO EIJA (FI); HOKKANEN HARRI (FI); KALLIO KALLE () 13 July 2000 (2000-07-13)

D9: WO 02/059160 A (UNIVATION TECH LLC) 1 August 2002 (2002-08-01)

- II. With regard to the present examples, the present application relates to complexes of the type Cp2HfBz2, Cp2Hf(CH2TMS)2 (Cp = Cp, CpnBu) which are used for ethylene-hexene copolymerisation in conjunction with MAO on silica supports. These alkyls, which lack beta hydrogen atoms, show higher activity than the corresponding chlorides according to the present comparative examples.
- III. 1. (i) D9 discloses in example 9 the compound (CpMe)2ZrBz2, used with a borate cocatalyst on a polystyrene support in the gas phase polymerisation of ethylene (see p. 33, eg 9). MAO is also added as scavenger to the reactor in the examples (see p.28, I.7). Slurry phase polymerisation is conducted for the dihalide analogues (see p.36-37, examples 15-17). The skilled person would thus seriously contemplate slurry phase processes (see claim 7) employing compounds such as (CpMe)2ZrBz2. Hence claims 1-10 18,19 and 23 are not novel. Since these claims are not novel, no analysis of inventivity is required.
- (ii) It is trivial to vary the ratio of polymer produced in the various polymerisation reactors, different types of which are already disclosed in D9 and D4. D4 discloses ethylene polymerisation processes using (CpnBu)2HfCl2 which is supported on silica/mao, but in claim 1, an ethylene polymerisation process employing CpR2ZrBz2, which can only be selected from two lists is disclosed, and claim 5 discloses a silica support and claim 7 discloses alumoxanes as cocatalysts. P. 23 and table 4 and claims 10 and 11 mention loop (slurry) and (multiple cascade) gas phase reactors used together. Hence claims 11-16 are not inventive.

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

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(iii) Prepolymerisation is standard in the art, hence claim 17 is not inventive

Re Item VIII

Certain observations on the international application

- I. The following objections are made under Art. 6 (PCT):
- 1. Claim 1: (i) It is confusing to define a bridging group only later to define it as absent.



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20. Metallocene compounds of formula (III)

Cp'2HfX12 (III)

- wherein each Cp' denotes a mono or di C_{1-6} -alkyl-substituted cyclopentadienyl, X^1 is benzyl or $CH_2SiR'_3$ in which R' is C_{1-20} -hydrocarbyl.
- 21. A metallocene compound as claimed in claim 20 wherein R' is methyl.
 - 22. The metallocene compounds:

bis(n-butylcyclopentadienyl)Hf dibenzyl,

- bis(methylcyclopentadienyl)Hf dibenzyl,
 bis(1,2-dimethylcyclopentadienyl)Hf dibenzyl,
 bis(n-butylindenyl) Hf dibenzyl,
 bis(methylindenyl) Hf dibenzyl,
 bis(dimethylindenyl) Hf dibenzyl,
- bis(n-propylcyclopentadienyl)Hf dibenzyl,
 bis(i-propylcyclopentadienyl)Hf dibenzyl,
 bis(n-butylcyclopentadienyl)Hf (CH2SiMe3)2,
 bis(n-propylcyclopentadienyl)Hf (CH2SiMe3)2,
 bis(i-propylcyclopentadienyl)Hf (CH2SiMe3)2.
- 23. An olefin produced by a process as claimed in any one of claims 1 to 19.

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